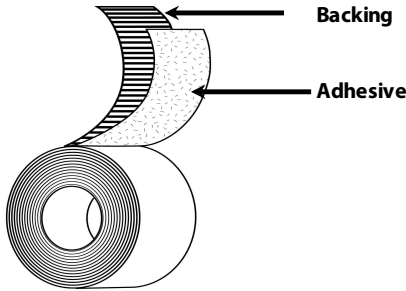




# 813M

## General Purpose Carton Sealing Tape



- Backing:** Polypropylene Film
- Adhesive:** Synthetic Rubber
- Liner:** N/A
- Colors:** Transparent
- Specifications:** Meets CFR21 .B.175.105 for indirect food packaging
- Standard Sizes:** 48mm x 50M, 48mm x 100M

### Applications

- Sealing light to medium-weight packages
- Bundling and wrapping

### Features

- BOPP Film Backing
- Rubber Adhesive

### Benefits

- Strong and durable
- Abrasion resistant
- High tack for a secure bond to most corrugate
- No flagging or lifting
- Moisture & chemical resistant

### Typical Test Values

	Standard UOM	Metric UOM	Test Method
<b>Total Thickness</b>	1.9 mils	0.048 mm	ASTM D-1000
<b>Adhesion to Steel</b>	46 oz/in	5.03 N/cm	PSTC-101
<b>Tensile Strength</b>	22 lb/in	38.53 N/cm	ASTM D-1000
<b>Elongation</b>	165%		
<b>Max Operating Temp</b>	120 °F	48 °C	

Recommended Storage Conditions: 60-80 °F at 40-60% RH  
 Standard Shelf Life (at 25 °C): 24 months from date of manufacture.

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